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a plurality of said inorganic particles are attached to a surface of each of said polymer particles, and a ratio (S_p/S_i) of a mean particle size of said polymer particles (S_p) and a mean particle size of said inorganic particles (S_i) is from 1 to 40.

45. (Amended) The dispersion according to Claim 44, wherein a ratio (S_p/S_i) of a mean particle size of said polymer particles (S_p) and a mean particle size of said inorganic particles (S_i) is from 1.5 to 20.

46. (Amended) The dispersion according to Claim 44, wherein a ratio (W_p/W_i) of a content of said polymer particles (W_p) and a content of said inorganic particles (W_i) is from 0.05 to 1.

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47. (Amended) The dispersion according to Claim 44, wherein said polymer particles have at least one functional group selected from the group consisting of carboxyl groups, anions of carboxyl groups, sulfonic acid groups and anions of sulfonic acid groups, and said inorganic particles are alumina, titania, or combinations thereof.

48. (Amended) The dispersion according to Claim 47, wherein said inorganic particles are alumina, and the pH of said aqueous dispersion is from 2 to 9.

49. (Amended) The dispersion according to Claim 47, wherein said inorganic particles are titania, and the pH of said aqueous dispersion is from 2 to 6.

50. (Amended) The dispersion according to Claim 44, wherein said polymer particles have at least one functional group selected from the group consisting of cation-formable nitrogen-containing groups and cations of cation-formable nitrogen-containing groups, and at least one of said inorganic particles is selected from the group consisting of silica, zirconia and titania.

51. (Amended) The dispersion according to Claim 50, wherein said inorganic particles are silica, and the pH of said aqueous dispersion is from 2.5 to 8.5.

52. (Amended) The dispersion according to Claim 50, wherein said inorganic particles are zirconia, and the pH of said aqueous dispersion is from 4 to 8.5.

53. (Amended) The dispersion according to Claim 50, wherein said inorganic particles are titania, and the pH of said aqueous dispersion is from 6.5 to 8.5.

54. (Amended) The dispersion according to Claim 47, 48 or 49, wherein said polymer particles have at least one functional group selected from the group consisting of ester groups, amide groups, hydroxyl groups, and ether groups.

55. (Amended) The dispersion according to Claim 44, further comprising a surfactant, wherein a content of said surfactant is not greater than 0.15 wt%.

56. (Amended) The dispersion according to Claim 55, further comprising an oxidizing agent, a polyvalent metal ion, or combinations thereof.

57. (Amended) The dispersion according to Claim 56, further comprising an organic acid.

58. (Amended) A dispersion comprising polymer particles, inorganic particles and water, wherein the zeta potential of said polymer particles and the zeta potential of said inorganic particles are of opposite signs, said polymer particles and said inorganic particles are electrostatically bonded to form composite particles, and a plurality of said inorganic particles are attached to a surface of each of said polymer particles, and a ratio (Sp/Si) of a mean particle size of said polymer particles (Sp) and a mean particle size of said inorganic particles (Si) is from 1 to 40, said composite particles are obtained after ultrasonic irradiation treatment or mechanical shear stress treatment with a homogenizer, and a mean particle size of said composite particles is not greater than $1\mu\text{m}$.

59. (Amended) The dispersion according to Claim 58, wherein said polymer particles have at least one functional group selected from the group consisting of carboxyl groups,